

SCOPE OF ACCREDITATION

Heat Treating

Accurate Brazing
299B Garlington Road
Greenville, SC 29615

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Hot Isostatic Pressing (HIP) – AC7102/6 must also be selected
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes
Nickel and Cobalt Alloys– Customer Specs
Stainless Steels, Austenitic – Customer Specs
Vacuum Heat Treating – Customer Specs

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)

U00 None

AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Hardness – Rockwell – Check any applicable boxes

AC7102/6 - Nadcap Audit Criteria for Heat Treating for Hot Isostatic pressing (HIP)

Hot Isostatic Pressing (HIP) – Customer Specs

AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)

Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750