SCOPE OF ACCREDITATION

Heat Treating

Accurate Brazing
7660 Pelham Road, Suite A
Greenville, SC 29615

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Brazing – AC7102/1 must also be selected
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes
    Industry Spec – Other – Nickel and Cobalt Alloys
Nickel and Cobalt Alloys– Customer Specs
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs – Check any applicable boxes
    Industry Spec – Other – Stress Relieve
Titanium Alloys – Industry Specs – Check any applicable boxes
    Industry Spec – Other – Titanium Alloys
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes
    Industry Spec – Other – Vacuum Heat Treating

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)

U00 None

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs – Check any applicable boxes
    Industry Spec – Other

AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

   AMS2750